



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5387-041
Job Sheet 173028



Part No: D5387-041

Job Qty: 6 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	6 pcs		3/3/18	0.00	0.66	Waterjet1		SC 18/03/18
110	QC	6 pcs		3/3/18	0.00	0.00	QC2 Waterjet-4		SC 18/03/18
120	QC	6 pcs		3/3/18	0.00	0.00	QC8-6		38
130	Brake NC	6 pcs		3/3/18	0.03	0.24	Brake NC 2		9-80 SB
140	QC	6 pcs		3/3/18	0.00	0.00	QC5		23
150	HandFinish	6 pcs		3/3/18	0.00	0.32	HandFinish1		SA 18-04-05
160	QC	6 pcs		3/3/18	0.00	0.00	QC7-5		BR 18-4-12
170	Powdercoat	6 pcs		3/3/18	0.00	0.09	Powdercoat4		BR 18-4-12
180	QC	6 pcs		3/3/18	0.00	0.00	QC3		23
190	Small Fab	6 pcs		3/5/18	0.00	0.34	Small Fab-9		23
200	QC	6 pcs		3/5/18	0.00	0.00	QC5		23
210	Packaging	6 pcs		3/5/18	0.00	0.00	Packaging3-2	5+160	23
220	QC21-SA	6 Ea		3/5/18	0.00	0.00	QC21		23

M 136700

START 12:55

OUT 3:20 FINISH 1:25

APR 18 2018
21
9-80

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.3000 sf (.05 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	12 Ea (2 ea)	190-Small Fab	FM136044-2
MS21059L3	Nut Plate	6 Ea (1 ea)	190-Small Fab	FM134762-3

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	0	215	0
190-Small Fab	MS20426AD3-4	12	4,260	0
	MS21059L3	6	199	0

Part Specifications

Specifications could not be found.



Container No: S055954



Part: D5387 – 041

Job No: 173028

Serial No/Batch: S055954

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
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Date: 03/28/18

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INSPECTION SHEET

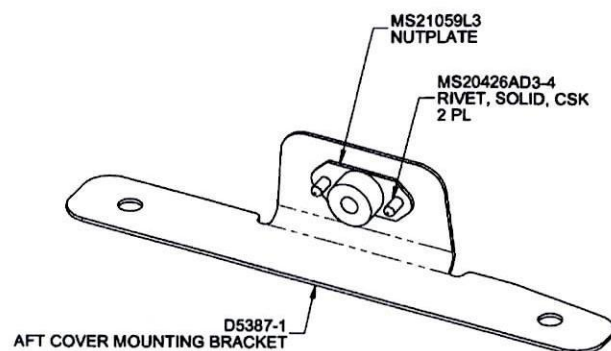
[illegible]

Measured by:	SK	Checked by:	38	QC Inspector:	
Date:	19/03/28	Date:	MAR 28 2018	Date:	

Engineering Approval: (if necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	16.05.30	New Issue	KJ	

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5387-041	AFT COVER MOUNTING BRACKET ASSY
1	1	D5387-1	AFT COVER MOUNTING BRACKET
2	1	MS21059L3	NUTPLATE
3	2	MS20426AD3-4	RIVET, SOLID, CSK



D5387-041 AFT COVER MOUNTING BRACKET ASSY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 173028
20180226

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.03 lbs

RELEASED
2016-04-18
ECN 16-562

APPROVED

A	NEW ISSUE	MB	16.02.18
REV.	DESCRIPTION	BY	DATE
DESIGN	MB		
DRAWN	MB		
CHECKED	AJS		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	16.02.18		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5387
REV. A
SHEET 1 OF 2
SCALE
NTS

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